

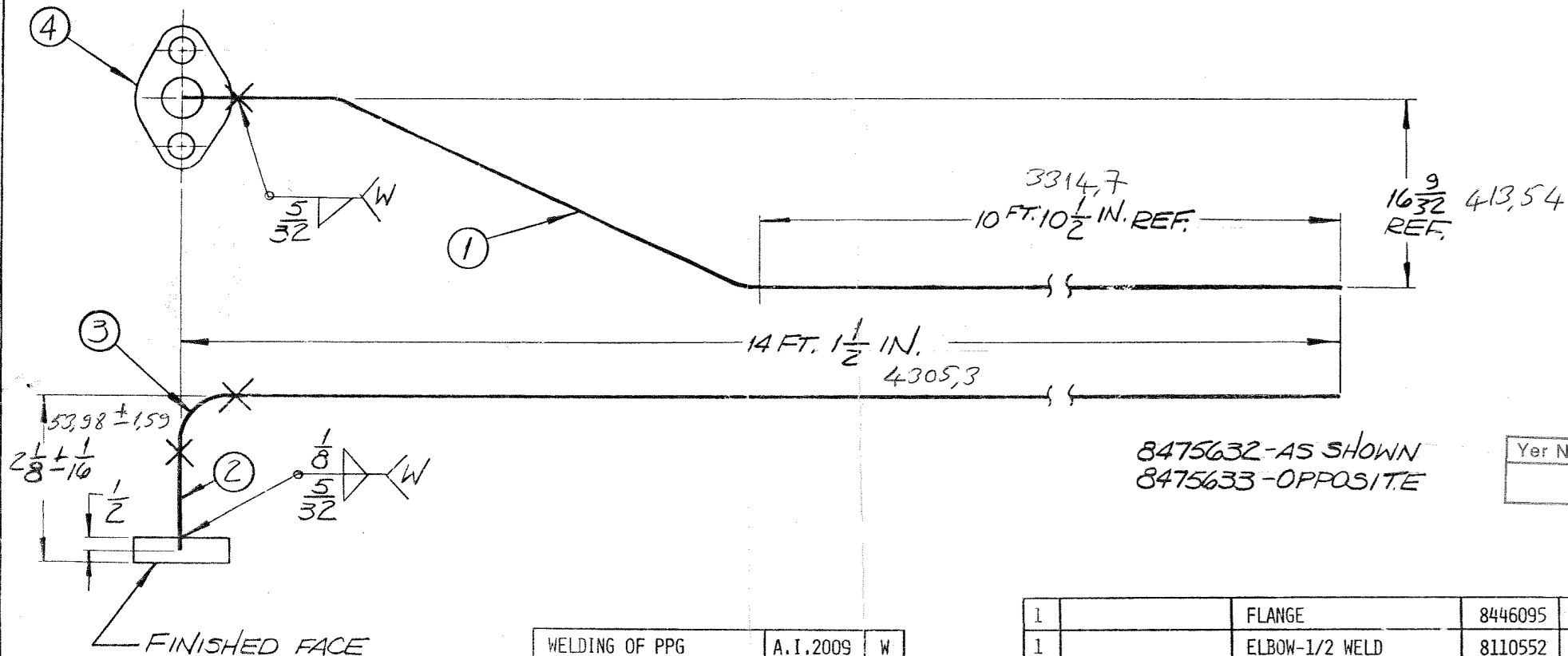
8475632
8475633

TOLERANCES ON ALL DIMENSIONS NOT SPECIFIED ON THE DRAWING TO BE IN ACCORDANCE WITH A.I.-2100.

BREAK ALL SHARP CORNERS UNLESS OTHERWISE SPECIFIED.

COUNTERSINK ALL TAPPED HOLES 118° (ONE THRD DEEP).

SURFACE FINISH SPECS. IS IN ACCORDANCE WITH G.M. ENGR. STDS.



Yer No	Sira No
	190

WELDING OF PPG	A.I.2009	W
CLEANING OF PPG	A.I.1953	
FOR MANUFACTURING		

1	FLANGE	8446095	4	936
1	ELBOW-1/2 WELD	8110552	3	526
1	PIPE	8381474	2	841
1	PIPE	8475631	1	173

MATERIAL		NAME OF PART		PART NO.	IT. NO.
ELECTRO-MOTIVE DIVISION GENERAL MOTORS CORPORATION LA GRANGE, ILLINOIS, U.S.A.		PIPE ASSEMBLY		8475632 8475633	
DATE OF PRINT		PART NO.			
4-7-72		8475632 8475633			

R. F. C. NO.	REV. LET.	REVISION	DATE	BY	CK.	APV'D.
		GT26CW-2				

NO. REQUIRED PER ASSEMBLY	DR.	DATE
1	T.J. R...	4-4-72
	B. J. ...	4-5-72
SUP.	CH. DR.	4-15-72
	MOD. ENGR.	4-7-72
	ENGR.	4-7-72